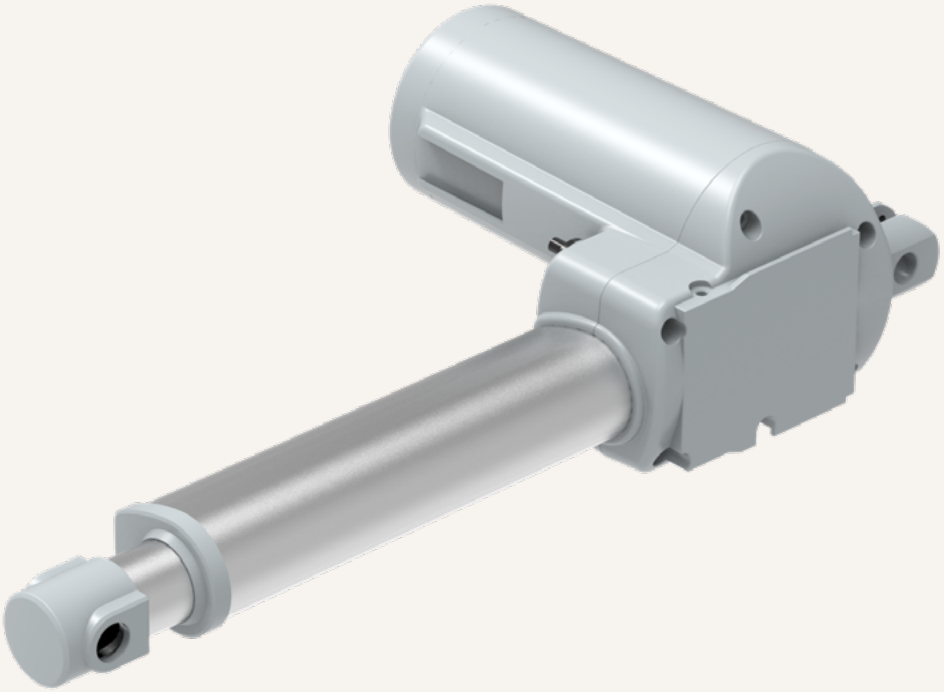
TA31

series



Product Segments

- **Care Motion**

The TA31 is one of our great medical grade linear actuators. It can lift up to 8000N and its IP rating is up to IP66W. The TA31 is a high quality solution for medical applications such as medical beds, medical chairs, or home care options.

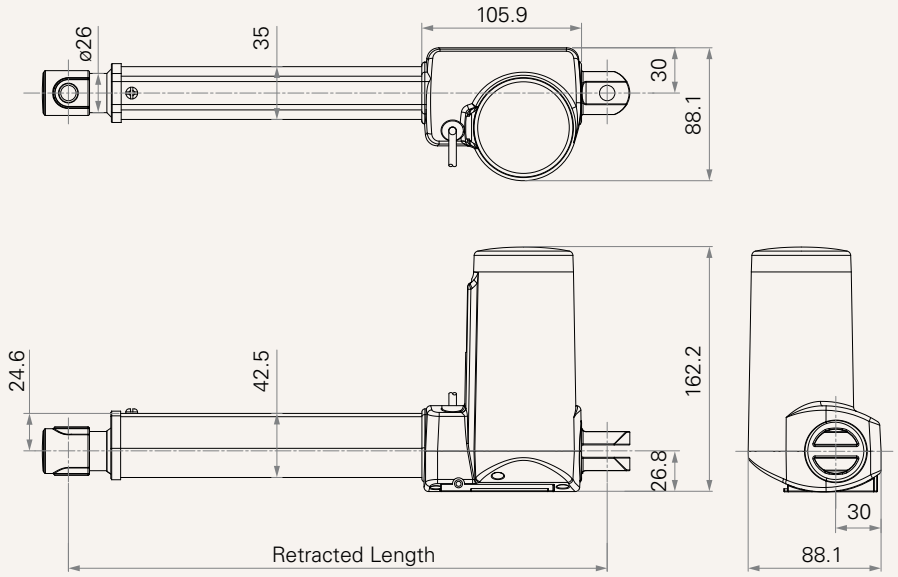
General Features

Voltage of motor	24V DC, 24V DC (PTC)
Maximum load	8,000N in push
Maximum load	3,000N in pull
Maximum speed at full load	16.2mm/s (with 2,000N in a push / pull condition)
Stroke	≥ 25~450mm
Minimum installation dimension	≥ Stroke + 157mm
Color	Black or grey
IP Rating	Up to IP66W
Certificate	IEC60601-1, ES60601-1, IEC60601-1-2
Operational temperature range at full performance	+5°C~+45°C
Options	Safety nut, Hall sensors

An economic solution with compact installation dimension

Drawing

Standard Dimensions
(mm)



Load and Speed

CODE	Load (N)		Self Locking Force (N)	Typical Current (A)		Typical Speed (mm/s)	
	Push	Pull		No Load 32V DC	With Load 24V DC	No Load 32V DC	With Load 24V DC
Motor Speed (3800RPM, duty cycle 10%)							
B	6000	3000	6000	0.8	3.6	6.0	3.3
C	5000	3000	5000	0.8	3.6	7.8	4.3
D	3500	3000	3500	0.8	3.6	11.7	6.6
E	2000	2000	2000	0.8	3.2	23.4	13.3
F	8000	3000	8000	0.8	4.7	6.0	3.0
G	6000	3000	6000	0.8	4.1	6.9	3.6
Motor Speed (4500RPM, duty cycle 10%)							
H	5000	3000	5000	1.0	3.7	7.7	4.7
J	3500	3000	3500	1.0	4.4	13.4	7.6
K	2000	2000	2000	1.0	3.8	26.6	16.2
L	8000	3000	8000	1.0	5.4	6.6	3.5
M	6000	3000	6000	1.0	4.5	7.6	4.3

Note

1 Please refer to the approved drawing for the final authentic value.

2 This self-locking force level is reached only when a short circuit is applied on the terminals of the motor. All the TiMOTION control boxes have this feature built-in.

6 The current & speed in table are tested with 24V DC motor. With a 12V DC motor, the current is approximately twice the current measured in 24V DC; speed will be similar for both voltages.

7 The current & speed in table are tested when the actuator is extending under push load.

8 The current & speed in table and diagram are tested with TiMOTION control boxes, and there will be around 10% tolerance depending on different models of the control box. (Under no load condition, the voltage is around 32V DC. At rated load, the voltage output will be around 24V DC)

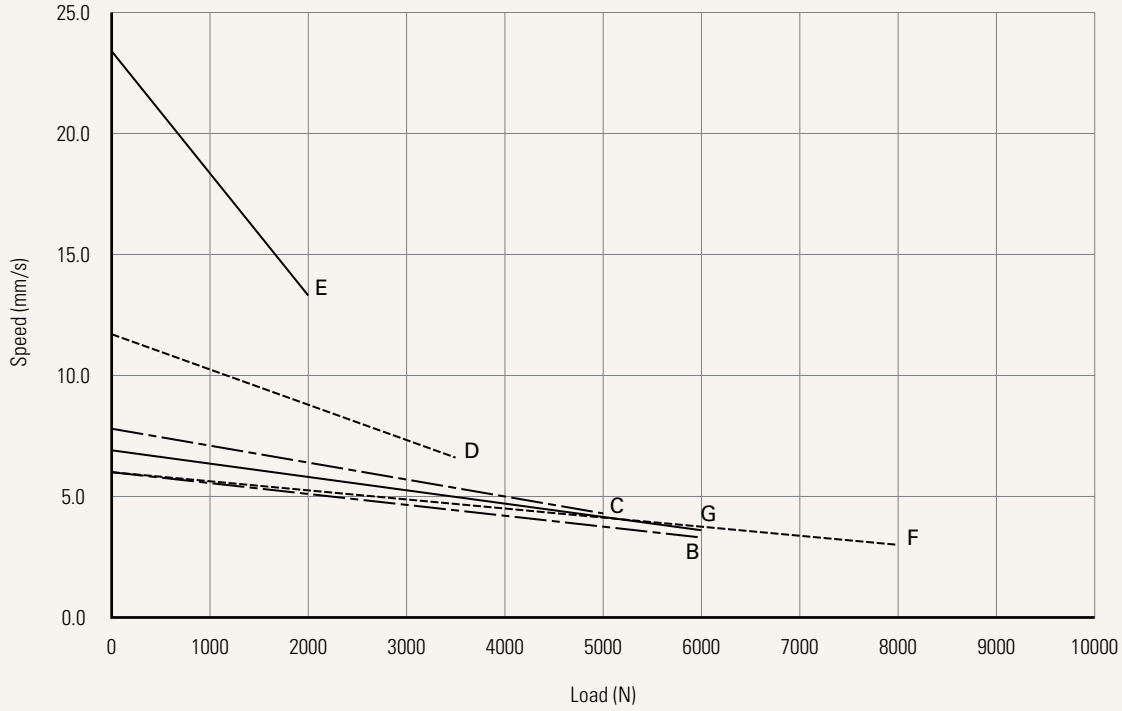
9 Standard stroke: Min. ≥ 25mm, Max. please refer to below table.

CODE	Load (N)	Max Stroke (mm)
C, D, E, H, J, K	< 6000	450
B, G, M	= 6000	450
B	= 8000	450

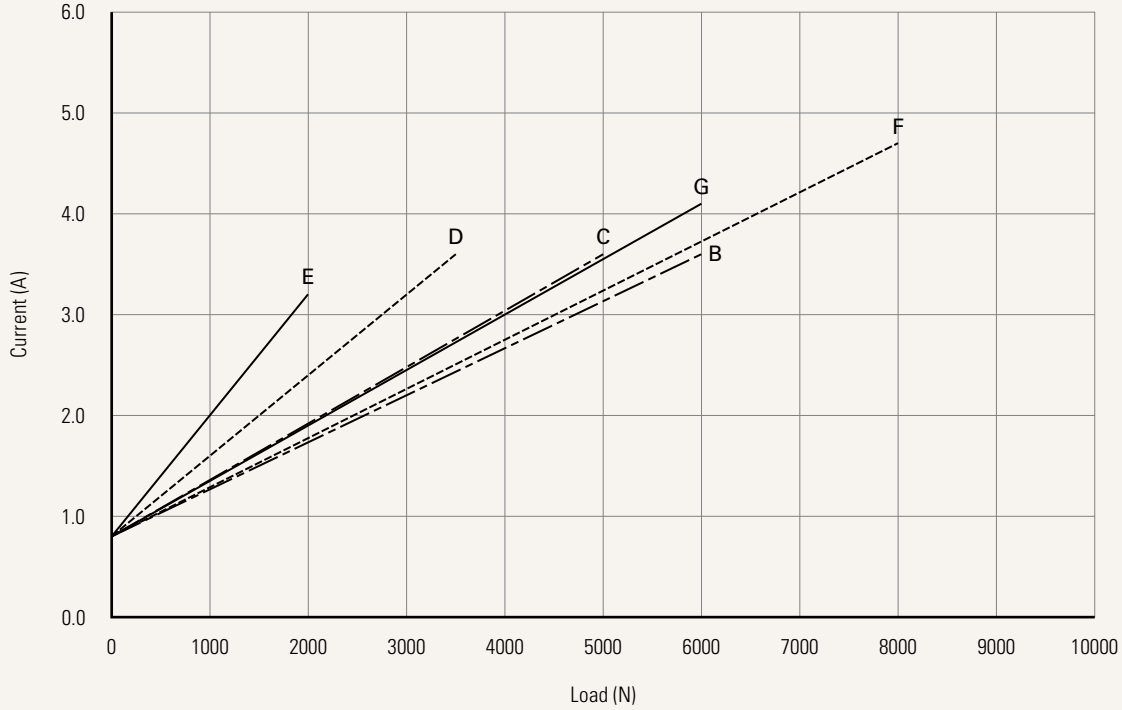
Performance Data (24V DC Motor)

Motor Speed (3800RPM, Duty Cycle 10%)

Speed vs. Load



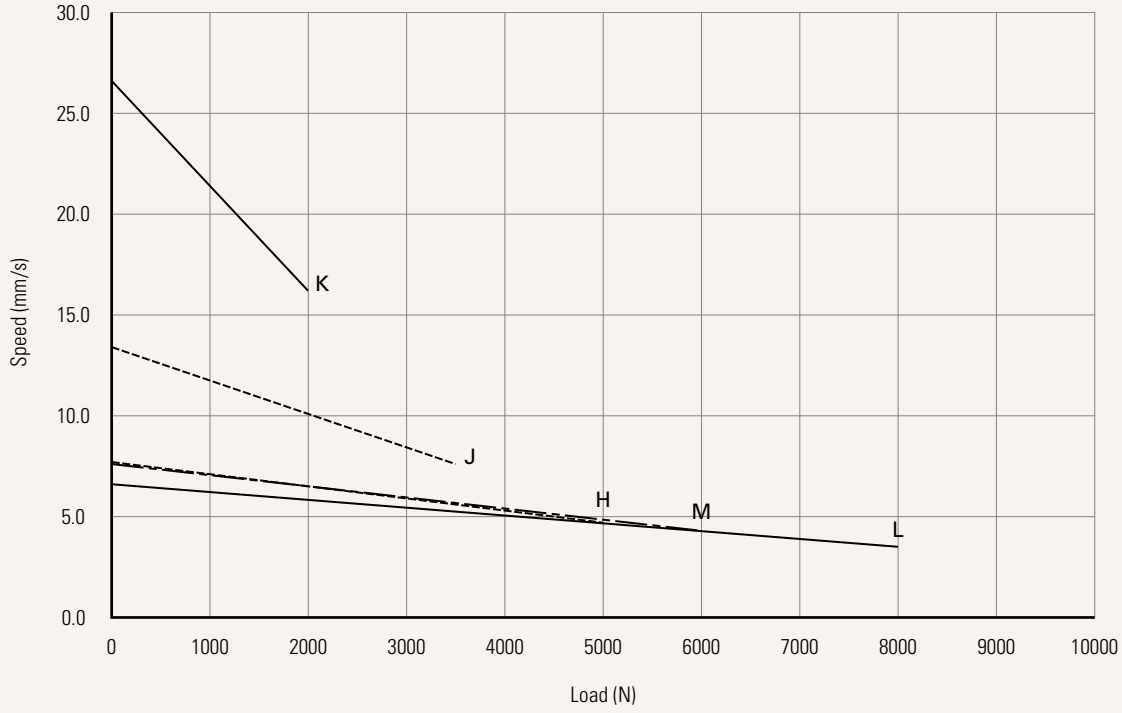
Current vs. Load



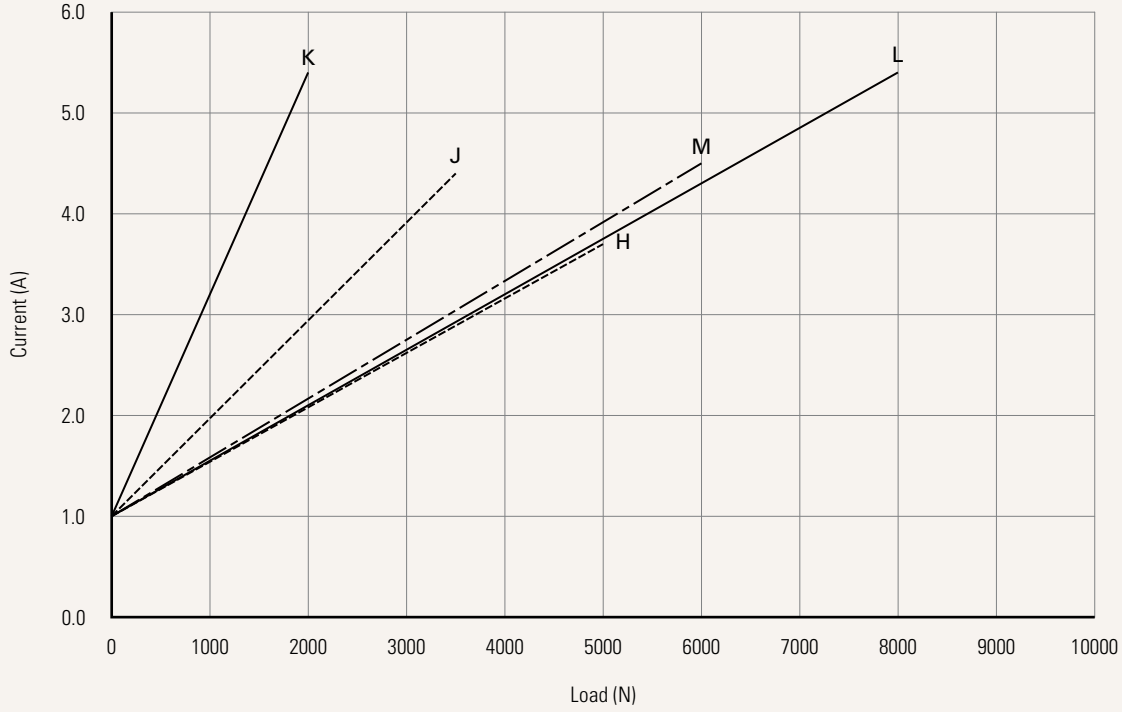
Performance Data (24V DC Motor)

Motor Speed (4500RPM, Duty cycle 10%)

Speed vs. Load



Current vs. Load



TA31 Ordering Key

TiMOTION

TA31

Version: 20191231-I

Voltage	2 = 24V DC	5 = 24V DC, PTC		
Load and Speed	See page 3			
Stroke (mm)	See page 3			
Retracted Length (mm)	See page 7			
Rear Attachment (mm) See page 8	2 = Plastic, U clevis, width 8.2, depth 17.0, hole 10.2 (for push < 4000N) 3 = Plastic, U clevis, width 8.2, depth 17.0, hole 12.2 (for push < 4000N) 4 = Aluminum casting, U clevis, width 8.2, depth 17.0, hole 10.2 (for push ≥ 4000N) 5 = Aluminum casting, U clevis, width 8.2, depth 17.0, hole 12.2 (for push ≥ 4000N)			
Front Attachment (mm) See page 8	1 = Punched hole on inner Aluminum tube + plastic cap, without slot, hole 10.2, plastic bush 2 = Punched hole on inner Aluminum tube + plastic cap, without slot, hole 12.2, plastic bush 3 = Plastic, U clevis, width 8.2, depth 20.0, hole 10.2 (for push < 4000N, pull < 2500N) 4 = Plastic, U clevis, width 8.2, depth 20.0, hole 12.2 (for push < 4000N, pull < 2500N) 5 = Punched hole on inner Aluminum tube, wihout slot, hole 10.2, plastic bush	6 = Punched hole on inner Aluminum tube, wihout slot, hole 12.2, plastic bush 7 = Aluminum casting, U clevis, width 6.2, depth 17.0, hole 10.2 8 = Aluminum casting, U clevis, width 6.2, depth 17.0, hole 12.2 9 = Aluminum casting, U clevis, width 6.2, depth 17.0, hole 10.2, T bush		
Direction of Rear Attachment (Counterclockwise) See page 9	1 = 0°	3 = 90°		
Color	1 = Black	2 = Grey (Pantone 428C)		
IP Rating	1 = Without	2 = IP54	3 = IP66	5 = IP66W
Special Functions for Spindle Sub-Assembly	0 = Without (Standard) 1 = Safety nut		2 = Standard push only 3 = Standard push only + safety nut	
Functions for Limit Switches See page 9	1 = Two switches at full retracted / extended positions to cut current 2 = Two switches at full retracted / extended positions to cut current + third one in between to send signal 3 = Two switches at full retracted / extended positions to send signal 4 = Two switches at full retracted / extended positions to send signal + third one in between to send signal 5 = Two switches at full retracted / extended positions to send signal (Operate with control box: TC1, TC8, TC10, TC14; compatible with hall sensors)			
Output Signal	0 = Without	2 = Hall sensors * 2		
Connector See page 10	1 = DIN 6P, 90° plug 2 = Tinned leads 4 = Big 01P, plug C = Y cable (direct cut, water proof, anti-pull) J = Extension cable, not preset on motor cover (cable legth 120mm)		R = Extension cable, preset on motor cover (cable legth 50mm) E = Molex 8P, plug F = DIN 6P, 180° plug G = Audio plug	
Cable Length (mm)	0 = Straight, 100 1 = Straight, 500 2 = Straight, 750 3 = Straight, 1000 4 = Straight, 1250	5 = Straight, 1500 6 = Straight, 2000 7 = Curly, 200 8 = Curly, 400	B~H = For direct cut system, See page 10 J = Extension cable, not preset on motor cover (cable legth 120), See page 10	R = Extension cable, preset on motor cover(cable legth 50), See page 10

TA31 Ordering Key Appendix

Retracted Length (mm)

1. Calculate A+B+C = Y
2. Retracted length needs to ≥ Stroke + Y

A. Front Attach.	
1, 2, 5, 6	+157
3, 4	+182
7, 8, 9	+172

B.			
Stroke (mm)	Load (N)		
	< 6000	= 6000	= 8000
25~150	-	-	-
151~200	-	-	+5
201~250	-	+5	+10
251~300	-	+10	+15
301~350	+5	+15	+20
351~400	+10	+20	+25
401~450	+15	+25	+30

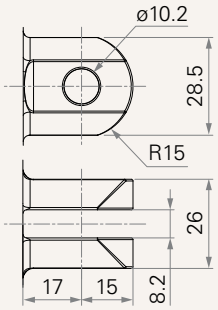
* For stroke over 450mm, please contact our engineers.

C.			
Spindle Functions	Load (N)		
	< 6000	= 6000	= 8000
0	-	-	-
1	-	-	-
2	+5	+8	+8
3	+5	+8	+8

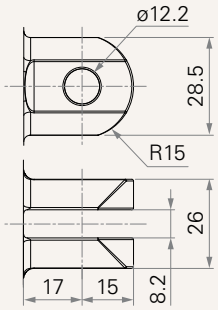
TA31 Ordering Key Appendix

Rear Attachment (mm)

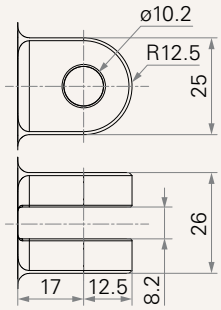
2 = Plastic, U clevis, width 8.2, depth 17.0, hole 10.2 (for push < 4000N)



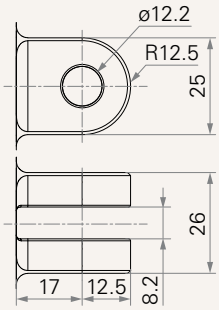
3 = Plastic, U clevis, width 8.2, depth 17.0, hole 12.2 (for push < 4000N)



4 = Aluminum casting, U clevis, width 8.2, depth 17.0, hole 10.2 (for push ≥ 4000N)

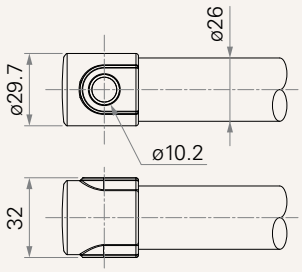


5 = Aluminum casting, U clevis, width 8.2, depth 17.0, hole 12.2 (for push ≥ 4000N)

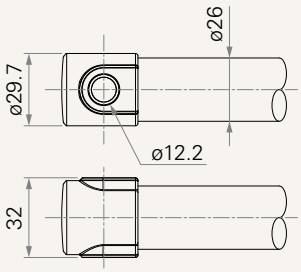


Front Attachment (mm)

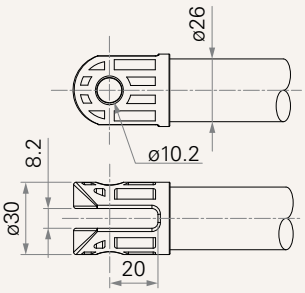
1 = Punched hole on inner Aluminum tube + plastic cap, without slot, hole 10.2, plastic bush



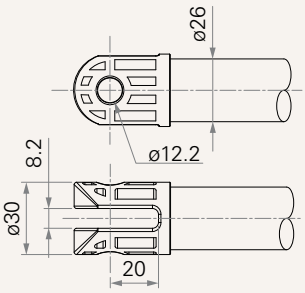
2 = Punched hole on inner Aluminum tube + plastic cap, without slot, hole 12.2, plastic bush



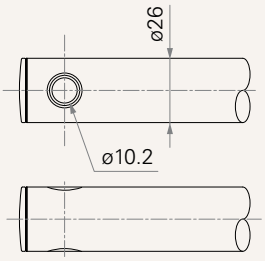
3 = Plastic, U clevis, width 8.2, depth 20.0, hole 10.2 (for push < 4000N, pull < 2500N)



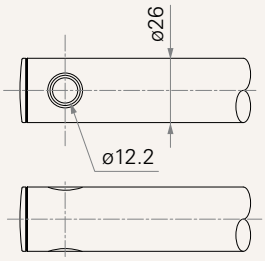
4 = Plastic, U clevis, width 8.2, depth 20.0, hole 12.2 (for push < 4000N, pull < 2500N)



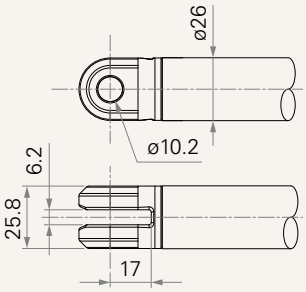
5 = Punched hole on inner Aluminum tube, wihout slot, hole 10.2, plastic bush



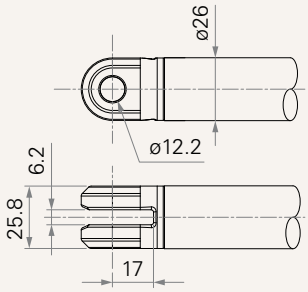
6 = Punched hole on inner Aluminum tube, wihout slot, hole 12.2, plastic bush



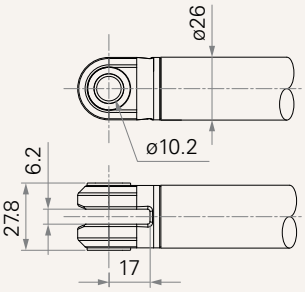
7 = Aluminum casting, U clevis, width 6.2, depth 17.0, hole 10.2



8 = Aluminum casting, U clevis, width 6.2, depth 17.0, hole 12.2



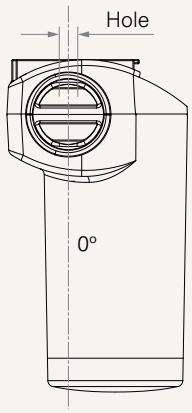
9 = Aluminum casting, U clevis, width 6.2, depth 17.0, hole 10.2, T bush



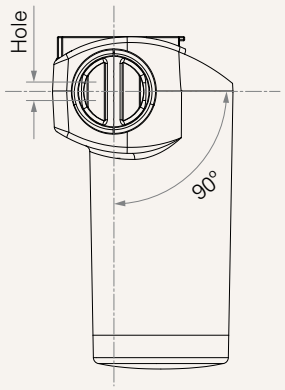
TA31 Ordering Key Appendix

Direction of Rear Attachment (Counterclockwise)

1 = 0°



3 = 90°



Functions for Limit Switches

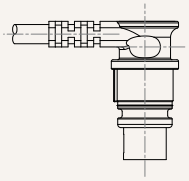
Wire Definitions

CODE	Pin					
	1 (Green)	2 (Red)	3 (White)	4 (Black)	5 (Yellow)	6 (Blue)
1	extend (VDC+)	N/A	N/A	N/A	retract (VDC+)	N/A
2	extend (VDC+)	N/A	middle switch pin B	middle switch pin A	retract (VDC+)	N/A
3	extend (VDC+)	common	upper limit switch	N/A	retract (VDC+)	lower limit switch
4	extend (VDC+)	common	upper limit switch	medium limit switch	retract (VDC+)	lower limit switch
5	extend (VDC+)	N/A	upper limit switch	common	retract (VDC+)	lower limit switch

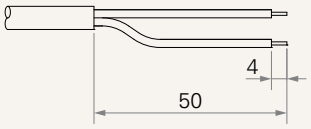
TA31 Ordering Key Appendix

Connector

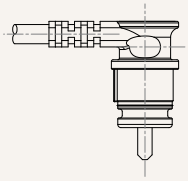
1 = DIN 6P, 90° plug



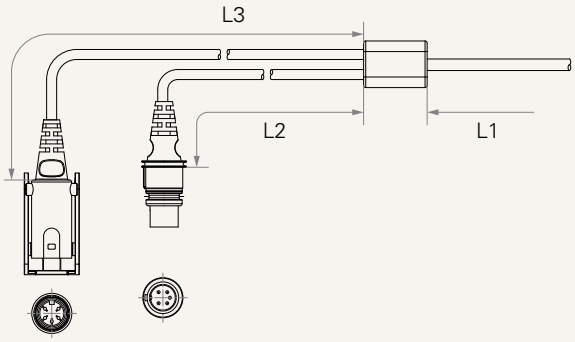
2 = Tinned leads



4 = Big 01P, plug



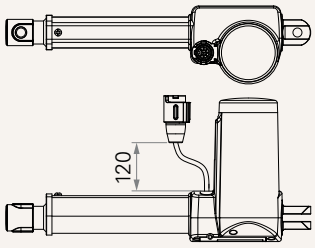
C = Y cable (direct cut, water proof, anti-pull)



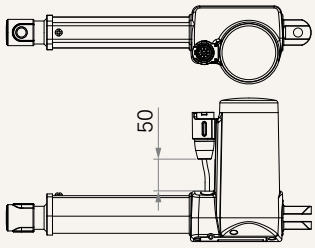
Cable length for direct cut system (mm)

CODE	L1	L2	L3
B	100	100	100
C	100	1000	400
D	100	2700	500
E	1000	100	100
F	100	600	1000
G	1500	1000	1000
H	100	100	1200

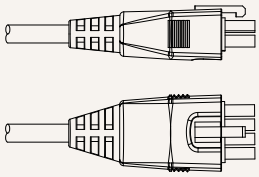
J = Extension cable, not preset on motor cover (cable legth 120mm)



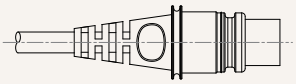
R = Extension cable, preset on motor cover (cable legth 50mm)



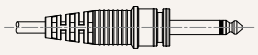
E = Molex 8P, plug



F = DIN 6P, 180° plug



G = Audio plug



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